

# POWERFLEX®

## PART NUMBER

# PFF32-609

## DESCRIPTION

### FRONT RADIUS ARM REAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves  
2 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush from the arm.
2. Clean any dirt and corrosion from the bore in the arm. Remove any sharp edges from the bore of the arm.
3. Insert part A polyurethane bush into the bore of the arm.
4. Insert part B polyurethane bush into the bore of the arm.
5. Apply some of the supplied grease to the bore of the bush and push the sleeve into the bush.
7. Place the washer against part A as shown in Figure 1. This is the part that has the shorter lip.
8. Re-fit the arm to the car.
9. Tension all hardware to manufacturers recommended torque settings.

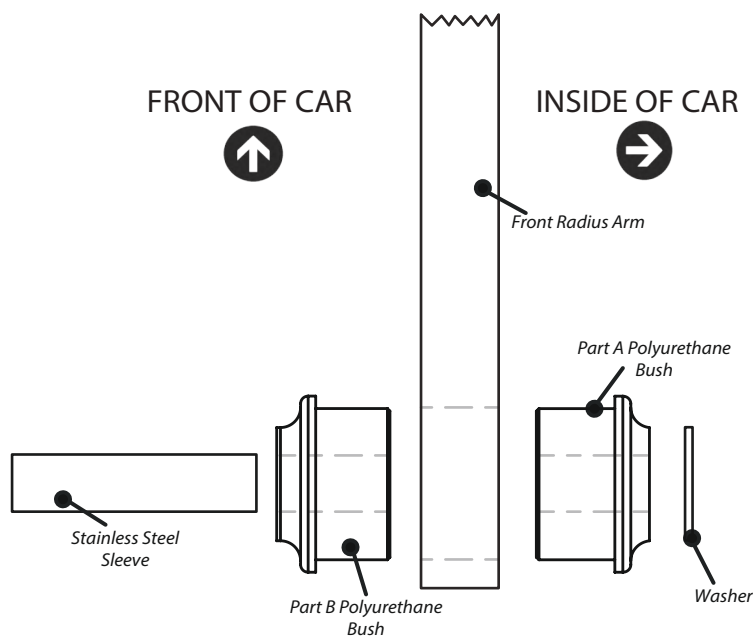


Figure 1 - exploded diagram showing how the parts fit together in the arm